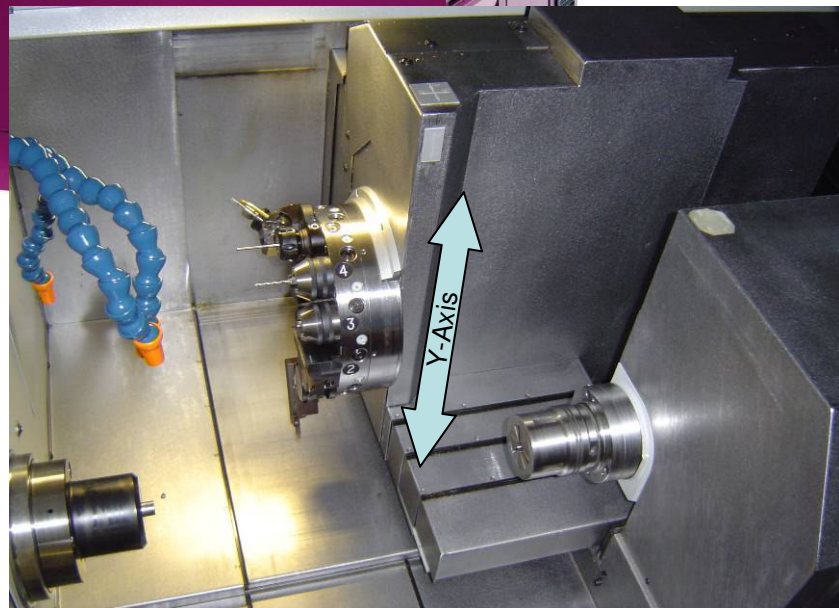


Citizen Machinery & Boley

New

BOLEY BE42-Y

CNC-turning centre Boley BE42 with 7 axes
Y-axis on turret 1 (stroke +/- 40 mm)



Citizen Machinery & Boley

Additional features of BE42-Y

- Complex milling in 3 axes with 3-axis-simultaneous interpolation
- Off-centre cross drilling or milling using standard tool holders
- Simple machining of milled flats and slots using standard tool holders
- Adjustment by tool offset for centre height of turning tools and end working tools

Technical data

- | | |
|---------------------------------------|---------------------|
| • Max. machining diameter | 42 mm |
| • Spindle speed (Sp1/Sp2) | 8,000/6,000 rpm |
| • Motor power (Sp1/Sp2) | 11/3.7 kW |
| • Quantity of tools (turret1/turret2) | 2 x 12 (all driven) |
| • Motor power of rotary tools | 1.0 KW |
| • Speed of rotary tools | 4,000 rpm |
| • Chuck type | 173E |
| • Weight | 3,500 kg approx. |
| • Dimensions | 2,350 x 1,585 mm |
| • Power requirement | 17 KVA |